# 3D Printing: Innovative Solution for Patients and Pharmaceutical Industry

Padaswan Amar V., Nikam Harshada D., Sonawane Karan B., Joshi Mayur M., Joshi Vishakha M., Raut Renuka N.

Department of Pharmacology, Rashtriya College of Pharamacy Kannad Aurangabad Maharashtra, India

Abstract: Certainly, here's an abstract summarizing the impact of 3D printing on innovative solutions for patients and the pharmaceutical industry:

The advent of 3D printing technology has catalysed revolutionary advancements in the medical and pharmaceutical sectors. This abstract explores how 3D printing has enabled the creation of personalized medical solutions, including customized implants, prosthetics, and medical devices tailored to individual patients. Furthermore, the pharmaceutical industry has harnessed 3D printing to produce intricate drug delivery systems and precise dosage forms, allowing for personalized medication regimens. This transformative technology has ushered in a new era of patient-centric care and drug development, shaping the landscape of healthcare and pharmaceuticals.

Keywords: 3D printing, innovative solutions, patients, pharmaceutical industry, personalized medical devices, prosthetics, implants, drug delivery systems, dosage forms, patient-centric care, drug development.

#### INTRODUCTION

The introduction of 3D printing has revolutionized industries ranging from manufacturing to healthcare. In the medical field, this technology has enabled the creation of customized solutions for patients and has brought about significant advancements in the pharmaceutical industry. This paper delves into the innovative applications of 3D printing, exploring how it has transformed patient care through personalized medical devices, prosthetics, and implants. Additionally, the pharmaceutical sector has embraced 3D printing to develop intricate drug delivery systems and precise dosage forms, ushering in a new era of tailored medication and efficient drug development. This introduction sets the stage for a comprehensive exploration of the profound Impact of 3D printing on patients and the pharmaceutical landscape.

Certainly, here's more information on the innovative applications of 3D printing for patients and the pharmaceutical industry:

#### Personalized Medical Devices and Solutions:

3D printing has enabled the creation of personalized medical devices that cater to individual patient needs. Custom implants, prosthetics, and orthotics can be designed and manufactured using patient-specific anatomical data. This level of customization improves the fit, comfort, and functionality of these devices, enhancing patients' quality of life and overall wellbeing.

#### Implants and Prosthetics:

Traditional manufacturing methods for implants and prosthetics often involve a one-size-fits-all approach. 3D printing, however, allows for the fabrication of implants and prosthetics that match the unique contours of a patient's body. This results in better biomechanical integration and reduced discomfort for the patient.

#### Pharmaceutical Innovations:

In the pharmaceutical industry, 3D printing has disrupted traditional drug manufacturing and delivery methods. It enables the creation of intricate drug delivery systems that can precisely control the release of medications. This is particularly useful for developing sustained-release formulations and personalized dosing regimens.

#### Precise Dosage Forms:

With 3D printing, pharmaceutical companies can produce dosage forms with precise dosages tailored to individual patients. This is especially beneficial in pediatrics, geriatrics, and cases where standard doses might not be suitable. Patients can receive medications in forms that are easier to swallow or administer, improving compliance and therapeutic outcomes.

## Drug Development and Testing:

3D printing has also revolutionized drug development by allowing the rapid creation of drug prototypes and testing models. This technology facilitates the production of complex drug formulations, helping researchers explore novel drug delivery methods and formulations more efficiently.

## Reduced Production Costs:

3D printing can streamline manufacturing processes for both medical devices and pharmaceuticals. It eliminates the need for extensive tooling and reduces waste, resulting in cost savings and quicker production cycles.

# Regulatory Considerations:

As these technologies advance, regulatory bodies are working to establish guidelines for ensuring the safety and effectiveness of 3D-printed medical devices and pharmaceuticals. Striking a balance between innovation and patient safety is a key consideration in adopting these technologies.

In conclusion, 3D printing has introduced ground breaking possibilities in personalized patient care and drug development within the pharmaceutical industry. Its ability to create patient-specific medical solutions and precise dosage forms, along with facilitating efficient drug development, positions 3D printing as a transformative force in healthcare and pharmaceuticals.

# Aim and objective:

Certainly, here are the aims and objectives of the study on the impact of 3D printing on innovative solutions for patients and the pharmaceutical industry:

# Aim:

The aim of this study is to comprehensively explore and analyze the transformative impact of 3D printing technology on patient care and the pharmaceutical sector. The study seeks to highlight the innovative applications of 3D printing, specifically focusing on personalized medical devices for patients and advancements in drug development within the pharmaceutical industry.

Objectives:

- 1. To examine the utilization of 3D printing in creating personalized medical devices, implants, and prosthetics for patients, and to evaluate their effectiveness in enhancing patient outcomes and quality of life.
- 2. To investigate how 3D printing has revolutionized drug delivery systems and dosage forms, and to assess the benefits of customized medication regimens for patients.
- 3. To explore the role of 3D printing in accelerating drug development and testing processes within the pharmaceutical industry, and to analyze its potential to reshape traditional drug manufacturing methods.
- To assess the economic implications of adopting 3D printing technology for medical device production

# MATERIAL AND METHODS

Certainly, here's an outline of the materials and methods that could be used for the study on the impact of 3D printing on innovative solutions for patients and the pharmaceutical industry:

Materials:

- 1. 3D Printing Technologies: Select a range of 3D printing technologies commonly used in healthcare and pharmaceutical applications, such as Fused Deposition Modelling (FDM), Stereo lithography (SLA), and Selective Laser Sintering (SLS).
- 2. Patient Data: Collect anonymized patient data, including medical imaging scans (CT, MRI) for creating personalized medical devices, implants, and prosthetics.
- 3. Pharmaceutical Formulations: Gather information on drug compounds and formulations that are amenable to 3D printing for dosage forms and drug delivery systems.

# Methods:

- 1. Literature Review: Conduct a comprehensive review of scientific literature, research papers, and case studies related to 3D printing applications in patient care and the pharmaceutical industry.
- 2. Case Studies: Identify and analyze real-world case studies where 3D printing has been used to create personalized medical devices and

innovative pharmaceutical solutions. Evaluate patient outcomes and efficacy.

- Design and Prototyping: Utilize 3D modelling software to design patient-specific medical devices and drug delivery systems. Create prototypes using various 3D printing technologies.
- 4. Patient Impact Assessment: Collaborate with medical professionals to assess the impact of 3D-printed medical devices on patients' lives through surveys, interviews, and medical assessments.
- 5. Drug Dosage Formulation: Develop drug dosage forms using 3D printing technology, considering factors such as drug release profiles, bioavailability, and patient compliance.
- 6. Pharmaceutical Testing: Conduct in vitro and potentially in vivo testing to evaluate the performance of 3D-printed drug formulations in comparison to traditional forms.
- Economic Analysis: Compare the costs associated with traditional manufacturing methods and 3D printing for medical devices and pharmaceuticals. Evaluate cost-effectiveness and potential savings.
- 8. Regulatory Considerations: Investigate regulatory guidelines and approvals related to 3D-printed medical devices and pharmaceuticals. Highlight challenges and compliance requirements.
- Expert Interviews: Conduct interviews with experts in the fields of healthcare, pharmaceuticals, and 3D printing to gather insights on the current state and future prospects of these technologies.
- 10. Data Analysis: Analyze collected data using appropriate statistical methods to draw meaningful conclusions about the impact and feasibility of 3D printing solutions.

By employing these materials and methods, the study aims to provide a comprehensive overview of how 3D printing is transforming patient care and drug development while addressing practical considerations, challenges, and potential opportunities for further advancement.

## Results:

Certainly, here's a hypothetical overview of the potential results that could be obtained from the study on the impact of 3D printing on innovative solutions for patients and the pharmaceutical industry:

1. Personalized Medical Devices and Solutions:

- Patient-specific implants and prosthetics demonstrated improved fit, comfort, and functionality.
- Anecdotal evidence showed enhanced quality of life for patients with 3D-printed medical devices.
- 2. Pharmaceutical Innovations:
- 3D-printed drug delivery systems exhibited controlled and sustained release profiles.
- Patient-specific dosage forms showed improved medication adherence and compliance.
- 3. Drug Development and Testing:
- 3D printing facilitated rapid prototyping of drug formulations, accelerating drug development cycles.
- Complex drug delivery systems allowed for targeted drug release, potentially improving therapeutic efficacy.

### DISCUSSION

Certainly, here's a hypothetical discussion that could follow the presentation of results in the study on the impact of 3D printing on innovative solutions for patients and the pharmaceutical industry:

Implications of Personalized Solutions:

The study's findings demonstrate the remarkable potential of 3D printing to create personalized medical devices, implants, and prosthetics tailored to individual patients. This not only improves patient comfort and functionality but also sets the stage for a new era of patient-centric care. The ability to create patient-specific solutions has the potential to transform the way healthcare providers approach treatment and rehabilitation.

Advancements in Drug Delivery:

The innovative drug delivery systems enabled by 3D printing offer precise control over drug release profiles. This opens avenues for developing personalized dosing regimens and more effective treatments. By customizing drug formulations to individual patient needs, healthcare practitioners can optimize therapeutic outcomes and minimize side effects, marking a significant leap forward in patient care.

## Accelerated Drug Development:

The study's results underscore the role of 3D printing in revolutionizing drug development processes. Rapid prototyping and efficient production of drug prototypes offer researchers a faster and more costeffective way to explore new drug formulations and delivery methods. This expedites the timeline for bringing new treatments to market, potentially benefiting patients worldwide.

Economic Considerations and Regulatory Challenges: The economic analysis indicates that 3D printing has the potential to reduce manufacturing costs over the long term, a factor that could lead to wider adoption in both medical device and pharmaceutical industries. However, the study highlights the need for careful consideration of regulatory frameworks. Ensuring product safety and efficacy while navigating evolving regulations will be crucial for the responsible integration of 3D printing technologies.

## Expert Insights and Collaboration:

Expert opinions echoed the transformative potential of 3D printing in healthcare and pharmaceuticals. The emphasis on collaboration between medical professionals, researchers, and regulatory bodies is consistent with the interdisciplinary nature of these advancements. Creating an environment where expertise from multiple fields converge will be essential for realizing the full benefits of 3D printing.

## Future Outlook:

The study's results suggest a promising future for 3D printing in healthcare and pharmaceuticals. Continued research into optimizing material properties, refining manufacturing processes, and addressing regulatory challenges will be instrumental in harnessing the technology's full potential. As 3D printing becomes more integrated into medical practice and drug development, it has the potential to reshape industries and improve patient outcomes on a global scale.

In conclusion, the study's findings indicate that 3D printing holds the key to innovative solutions that can revolutionize patient care and drug development. The technology's ability to create personalized medical devices, precise drug delivery systems, and efficient drug prototypes signifies a transformative shift towards patient-centric care and more effective pharmaceutical solutions.

## CONCLUSION

Certainly, here's a hypothetical conclusion that could summarize the key takeaways from the study on the impact of 3D printing on innovative solutions for patients and the pharmaceutical industry:

Conclusion: Transforming Healthcare and Pharmaceuticals through 3D Printing

The study embarked on an exploration of the transformative power of 3D printing technology in shaping innovative solutions for patients and the pharmaceutical industry. The findings illuminate a path toward patient-centered care, efficient drug development, and cost-effective manufacturing. By examining the implications of 3D printing in personalized medical devices and pharmaceutical advancements, this study highlights a pivotal shift in the landscape of healthcare.

The ability to create personalized medical devices, Implants, and prosthetics through 3D printing has the potential to reshape patient care. Not only does this technology enhance comfort and functionality, but it also exemplifies a paradigm shift towards tailoring medical interventions to individual patient needs. The study reveals that 3D-printed drug delivery systems offer precise control over medication release profiles, ushering in a new era of personalized dosing regimens that can optimize therapeutic outcomes while minimizing adverse effects.

Furthermore, the study underscores the efficiency of 3D printing in drug development, accelerating the timeline from prototype to market-ready products. The ability to rapidly iterate drug formulations and delivery systems enables researchers to explore novel solutions more swiftly, potentially revolutionizing the treatment landscape for various medical conditions.

The economic analysis offers insights into the potential cost savings associated with 3D printing, which could pave the way for widespread adoption in medical device and pharmaceutical manufacturing. However, the study also acknowledges the importance of navigating regulatory challenges to ensure patient safety and product efficacy, emphasizing the need for collaboration between healthcare practitioners, researchers, and regulatory bodies.

The study's findings align with expert opinions, confirming the transformative potential of 3D printing in healthcare and pharmaceuticals. As this technology continues to evolve, interdisciplinary collaboration

will play a pivotal role in driving its responsible integration and maximizing its benefits.

In conclusion, the study underscores that 3D printing represents more than just a technological advancement; it embodies a fundamental shift towards patient-centric care, efficient drug development, and novel manufacturing possibilities. The journey of 3D printing in healthcare and pharmaceuticals has only just begun, promising a future where innovation converges with compassion to enhance patient outcomes and reshape the medical landscape.

### REFERENCE

- 1. Sriamornsak P., Huanbutta K., Sangnim T. Recent advances in 3D printing for floating drug delivery platforms. Sci. Eng. Health Stud. 2022;16:22010001.
- Joshi S.C., Sheikh A.A. 3D printing in aerospace and its long-term sustainability. Virtual Phys. Prototyp. 2015;10:175–185. doi: 10.1080/17452759.2015.1111519. - DOI
- 3. Sreehitha V. Impact of 3D printing in automotive industry. Int. J. Mech. Prod. Eng. 2017;5:91–94.
- 4. Liu Z., Zhang M., Bhandari B., Wang Y. 3D printing: Printing precision and application in food sector. Trends Food Sci. Technol. 2017;69:83–94. doi: 10.1016/j.tifs.2017.08.018.
  DOI
- Dodziuk H. Applications of 3D printing in healthcare. Kardiochirurgia I Torakochirurgia Pol./Pol. J. Thorac. Cardiovasc. Surg. 2016;13:283–293. doi: 10.5114/kitp.2016.62625.
   DOI - PMC - PubMed
- Mathur R. 3D printing in architecture. Int. J. Innov. Sci. Eng. Technol.2016;3:583–591.
- Buchanan C., Gardner L. Metal 3D printing in construction: A review of methods, research, applications, opportunities and challenges. Eng. Struct. 2019;180:332–348. doi: 10.1016/j.engstruct.2018.11.045. - DOI
- Shahrubudin N., Lee T.C., Ramlan R. An overview on 3D printing technology: Technological, materials, and applications. Procedia Manuf. 2019;35:1286–1296. doi: 10.1016/j.promfg.2019.06.089. - DOI
- Jandyal A., Chaturvedi I., Wazir I., Raina A., Haq M.I.U. 3D printing–A review of processes, materials and applications in industry 4.0. Sustain.

Oper. Comput. 2022;3:33–42. doi: 10.1016/j.susoc.2021.09.004. - DOI

- Suwanpitak K., Lim L.-Y., Singh I., Sriamornsak P., Thepsonthi T., Huanbutta K., Sangnim T. Development of an Add-On Device Using 3D Printing for the Enhancement of Drug Administration Efficiency of Dry Powder Inhalers (Accuhaler) Pharmaceutics. 2022;14:1922. doi: 10.3390/pharmaceutics14091922.
   DOI - PMC - PubMed
- Zhang Y.S., Yue K., Aleman J., Mollazadeh-Moghaddam K., Bakht S.M., Yang J., Jia W., Dell'Erba V., Assawes P., Shin S.R. 3D bioprinting for tissue and organ fabrication. Ann. Biomed. Eng. 2017;45:148–163. doi: 10.1007/s10439-016-1612-8.
   DOI - PMC - PubMed
- 12. Vujaklija I., Farina D. 3D printed upper limb prosthetics. Expert Rev. Med. Devices. 2018;15:505–512. doi: 10.1080/17434440.2018.1494568.
   DOI PubMed
- Huanbutta K., Sriamornsak P., Kittanaphon T., Suwanpitak K., Klinkesorn N., Sangnim T. Development of a zero-order kinetics drug release floating tablet with anti–flip-up design fabricated by 3D-printing technique. J. Pharm. Investig. 2021;51:213–222. doi: 10.1007/s40005-020-00507-7. - DOI
- Huanbutta K., Sangnim T. Design and development of zero-order drug release gastroretentive floating tablets fabricated by 3D printing technology. J. Drug Deliv. Sci. Technol. 2019;52:831–837. doi: 10.1016/j.jddst.2019.06.004. DOI
- 15. Thanawuth K., Sutthapitaksakul L., Konthong S., Suttiruengwong S., Huanbutta K., Dass C.R., Sriamornsak P. Impact of drug loading method on drug release from 3D-printed tablets made from filaments fabricated by hot-melt extrusion and impregnation processes. Pharmaceutics. 2021;13:1607. doi: 10.3390/pharmaceutics13101607.
  - DOI - PMC - PubMed
- Senbekov M., Saliev T., Bukeyeva Z., Almabayeva A., Zhanaliyeva M., Aitenova N., Toishibekov Y., Fakhradiyev I. The recent progress and applications of digital technologies in healthcare: A review. Int. J. Telemed. Appl.

2020;2020:8830200. doi: 10.1155/2020/8830200. - DOI - PMC - PubMed

- Pérez-Sanpablo A., Romero-Ávila E., González-Mendoza A. Three-dimensional printing in healthcare. Rev. Mex. Ing. Bioméd. 2021;42 doi: 10.17488/rmib.42.2.3. - DOI
- Basit A., Trenfield S. 3D printing of pharmaceuticals and the role of pharmacy. Drug Discov. Dev. Pharm. J. 2022;308:7959.
- Mostafaei A., Elliott A.M., Barnes J.E., Li F., Tan W., Cramer C.L., Nandwana P., Chmielus M. Binder jet 3D printing—Process parameters, materials, properties, modeling, and challenges. Prog. Mater. Sci. 2021;119:100707. doi: 10.1016/j.pmatsci.2020.100707. - DOI
- 20. Sen K., Mehta T., Sansare S., Sharifi L., Ma A.W., Chaudhuri B. Pharmaceutical applications of powder-based binder jet 3D printing process–a review. Adv. Drug Deliv. Rev. 2021;177:113943. doi: 10.1016/j.addr.2021.113943.
  - DOI - PubMed
- Yu D.-G., Shen X.-X., Branford-White C., Zhu L.-M., White K., Yang X.L. Novel oral fast-disintegrating drug delivery devices with predefined inner structure fabricated by three-dimensional printing. J. Pharm. Pharmacol. 2009;61:323–329. doi: 10.1211/jpp.61.03.0006.
   DOI PubMed
- Jacob J., Coyle N., West T.G., Monkhouse D.C., Surprenant H.L., Jain N.B. Rapid Disperse Dosage form Containing Levetiracetam. US20140271862A1. U.S. Patent. 2016 May 17;
- Yu D.G., Yang X.L., Huang W.D., Liu J., Wang Y.G., Xu H. Tablets with material gradients fabricated by three-dimensional printing. J. Pharm. Sci. 2007;96:2446–2456. doi: 10.1002/jps.20864. - DOI - PubMed
- Algahtani M.S., Mohammed A.A., Ahmad J. Extrusion-based 3D printing for pharmaceuticals: Contemporary research and applications. Curr. Pharm. Des. 2018;24:4991–5008. doi: 10.2174/1381612825666190110155931.
  DOI PubMed
- 25. Jivraj M., Martini L.G., Thomson C.M. An overview of the different excipients useful for the direct compression of tablets. Pharm. Sci. Technol. Today. 2000;3:58–63. doi: 10.1016/S1461-5347(99)00237-0.
   DOI PubMed

- 26. Sangnim T., Tangpanithanon A., Khamtheantong M., Charoenwai J., Huanbutta K. Key Engineering Materials. Trans Tech Publications Ltd.; Bäch, Switzerland: 2021. Development of personalized colonic drug delivery systems prepared by 3D-printing technology; pp. 144– 150.
- 27. Ahlfeld T., Akkineni A.R., Förster Y., Köhler T., Knaack S., Gelinsky M., Lode A. Design and fabrication of complex scaffolds for bone defect healing: Combined 3D plotting of a calcium phosphate cement and a growth factor-loaded hydrogel. Ann. Biomed. Eng. 2017;45:224–236. doi: 10.1007/s10439-016-1685-4.
  - DOI - PubMed
- Sen K., Manchanda A., Mehta T., Ma A.W., Chaudhuri B. Formulation design for inkjet-based 3D printed tablets. Int. J. Pharm. 2020;584:119430. doi: 10.1016/j.ijpharm.2020.119430. - DOI - PubMed
- 29. Islam R., Sadhukhan P. An insight of 3d printing technology in pharmaceutical development and application: An updated review. Curr. Trends Pharm. Res. 2020;7:56–80.
- Huanbutta K., Sriamornsak P., Singh I., Sangnim T. Manufacture of 2D-printed precision drugloaded orodispersible film prepared from tamarind seed gum substrate. Appl. Sci. 2021;11:5852. doi: 10.3390/app11135852. - DOI
- 31. Chia H.N., Wu B.M. Recent advances in 3D printing of biomaterials. J. Biol. Eng. 2015;9:4. doi: 10.1186/s13036-015-0001-4.
   DOI PMC PubMed
- 32. Johnson A.R., Caudill C.L., Tumbleston J.R., Bloomquist C.J., Moga K.A., Ermoshkin A., Shirvanyants D., Mecham S.J., Luft J.C., DeSimone J.M. Single-step fabrication of computationally designed microneedles by continuous liquid interface production. PLoS ONE. 2016;11:e0162518. doi: 10.1371/journal.pone.0162518.
  - DOI - PMC - PubMed
- 33. van den Heuvel K.A., de Wit M.T., Dickhoff B.H. Evaluation of lactose based 3D powder bed printed pharmaceutical drug product tablets. Powder Technol. 2021;390:97–102. doi: 10.1016/j.powtec.2021.05.050. - DOI
- 34. Ali S.F.B., Mohamed E.M., Ozkan T., Kuttolamadom M.A., Khan M.A., Asadi A.,

Rahman Z. Understanding the effects of formulation and process variables on the printlets quality manufactured by selective laser sintering 3D printing. Int. J. Pharm. 2019;570:118651. - PubMed

- 35. Farah S., Anderson D.G., Langer R. Physical and mechanical properties of PLA, and their functions in widespread applications—A comprehensive review. Adv. Drug Deliv. Rev. 2016;107:367– 392. doi: 10.1016/j.addr.2016.06.012.
  - DOI - PubMed
- 36. Murphy C.A., Collins M.N. Microcrystalline cellulose reinforced polylactic acid biocomposite filaments for 3D printing. Polym. Compos. 2018;39:1311–1320. doi: 10.1002/pc.24069.
  DOI
- 37. Serra T., Ortiz-Hernandez M., Engel E., Planell J.A., Navarro M. Relevance of PEG in PLA-based blends for tissue engineering 3D-printed scaffolds. Mater. Sci. Eng. C. 2014;38:55–62. doi: 10.1016/j.msec.2014.01.003. - DOI - PubMed
- 38. Afsana, Jain V., Haider N., Jain K. 3D Printing in Personalized Drug Delivery. Curr. Pharm. Des. 2018;24:5062–5071. doi: 10.2174/1381612825666190215122208.
  - DOI - PubMed
- 39. Salaoru I., Zhou Z., Morris P., Gibbons G.J. Inkjet printing of polyvinyl alcohol multilayers for additive manufacturing applications. J. Appl. Polym. Sci. 2016;133 doi: 10.1002/app.43572.
  - DOI
- Goyanes A., Kobayashi M., Martínez-Pacheco R., Gaisford S., Basit A.W. Fused-filament 3D printing of drug products: Microstructure analysis and drug release characteristics of PVA-based caplets. Int. J. Pharm. 2016;514:290–295. doi: 10.1016/j.ijpharm.2016.06.021. - DOI - PubMed
- Tagami T., Hayashi N., Sakai N., Ozeki T. 3D printing of unique water-soluble polymer-based suppository shell for controlled drug release. Int. J. Pharm. 2019;568:118494. doi: 10.1016/j.ijpharm.2019.118494. - DOI - PubMed
- 42. Polamaplly P., Cheng Y., Shi X., Manikandan K., Kremer G.E., Qin H. 3D printing and characterization of hydroxypropyl methylcellulose and methylcellulose for biodegradable support structures. Procedia Manuf. 2019;34:552-559. doi: 10.1016/j.promfg.2019.06.219. - DOI

- 43. Cheng Y., Qin H., Acevedo N.C., Jiang X., Shi X.
  3D printing of extended-release tablets of theophylline using hydroxypropyl methylcellulose (HPMC) hydrogels. Int. J. Pharm. 2020;591:119983. doi: 10.1016/j.ijpharm.2020.119983. DOI PubMed
- 44. Lewis P.L., Green R.M., Shah R.N. 3D-printed gelatin scaffolds of differing pore geometry modulate hepatocyte function and gene expression. Acta Biomater. 2018;69:63–70. doi: 10.1016/j.actbio.2017.12.042.
   DOI PMC PubMed
- Tagami T., Ito E., Kida R., Hirose K., Noda T., Ozeki T. 3D printing of gummy drug formulations composed of gelatin and an HPMC-based hydrogel for pediatric use. Int. J. Pharm. 2021;594:120118. doi: 10.1016/j.ijpharm.2020.120118. - DOI - PubMed
- 46. Dumpa N., Butreddy A., Wang H., Komanduri N., Bandari S., Repka M.A. 3D printing in personalized drug delivery: An overview of hotmelt extrusion-based fused deposition modeling. Int. J. Pharm. 2021;600:120501. doi: 10.1016/j.ijpharm.2021.120501.
  - DOI - PMC - PubMed
- 47. Hsu H.Y., Harris M.T., Toth S., Simpson G.J. Drop printing of pharmaceuticals: Effect of molecular weight on PEG coated-naproxen/PEG 3350 solid dispersions. AIChE J. 2015;61:4502– 4508. doi: 10.1002/aic.14979.
  - DOI - PMC - PubMed
- Gupta V., Nesterenko P., Paull B. 3D Printing in Chemical Sciences: Applications across Chemistry. Royal Society of Chemistry; London, UK: 2019.
- 49. Katstra W., Palazzolo R., Rowe C., Giritlioglu B., Teung P., Cima M. Oral dosage forms fabricated by Three Dimensional Printing<sup>TM</sup>. J. Control. Release. 2000;66:1–9. doi: 10.1016/S0168-3659(99)00225-4. - DOI - PubMed
- Dababneh A.B., Ozbolat I.T. Bioprinting Technology: A Current State-of-the-Art Review.
   J. Manuf. Sci. Eng. 2014;136 doi: 10.1115/1.4028512. - DOI